



CARBON

NEW! CARBON

DURATEC™ SFB



Starrett Duratec SFB

FEATURES

- Made from special high carbon steel
- Flexible back

BENEFITS

- Contour and straight cutting
- Economical
- Can be welded with "standard" welders

APPLICATIONS

- Easy-to-machine carbon steel
- Non-ferrous metals
- Composites and plastics
- Plywood and MDF
- Cardboard
- Ideal for light vertical and horizontal machines
- Mechanical workshops, toolroom, carpentry, etc.





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DURATEC™ SFB

Width x Thickness		Pitch/Rake	Material No.		
Inches	mm				
1/8 x .025	3 x 0.65	14/S	91050		
		18/S	91060		
3/16 x .014	5 x 0.35	8/S	91083		
		4S/K	91080		
		10/S	91090		
		14/S	91100		
3/16 x .025	5 x 0.65	18/S	91110		
		24/W	91111		
		1/4 x .014	6 x 0.35	14/S	91178
		4/S-K		91120	
4P/HP	91130				
6S/K	91140				
1/4 x .025	6 x 0.65	6/S	91151		
		6P/HP	91147		
		8/S	91152		
		10/S	91161		
		14/S	91181		
		18/W	91190		
		24/W	91204		
		32/W	91210		
		3/S	91221		
		3P/LP	91230		
3/8 x .025	10 x 0.65	4S/K	10079		
		4P/HP	91250		
		6S/K	91265		
		6/S	91261		
		6/HP	91264		
		8/S	91271		
		10/S	91281		
		14/S	91291		
		18/W	91300		
		24/W	91307		
1/2 x .025	13 x 0.65	3P/LP	91330		
		4S/K	91340		
		4P/HP	91350		
		6S/K	91372		

Width x Thickness		Pitch/Rake	Material No.
Inches	mm		
1/2 x .025	13 x 0.65	6/S	91361
		6P/HP	91373
		8/S	91374
		10/S	91380
		14/S	91401
		18/W	91420
5/8 x .032	16 x 0.80	24/W	91430
		3S/K	91435
		4S/K	91436
		6S/K	91437
		6/S	91438
		8/S	91440
3/4 x .032	19 x 0.80	10/S	91450
		14/S	91471
		3S/K	91510
		3P/LP	91515
		4S/K	91529
		4/S	91530
		4P/HP	91528
		6/S	91531
		8/S	91550
		10/S	91570
1 x .035	25 x 0.90	14/S	91621
		18/W	91622
		2P/LP	91670
		3S/K	91680
		3P/LP	91689
		4S/K	91695
		4/S	91696
		6/S	91701
1 x .035	25 x 0.90	8/S	91720
		10/S	91730
		14/S	91761

S = Straight (Zero) Rake • W = Wavy Set, Zero Rake
 SK = Skip Tooth • P = HK Tooth
 Furnished in welded bands, 100' (30m) coils or random length.
 Note: Special products on request.



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DURATEC™ FC



FEATURES

- Made of high-carbon steel with high Silicon-content
- Flexible backer for excellent fatigue resistance
- Special set design for increased frictional heat
- Special "air scoop" design teeth
- Fully hardened teeth and tempered back

BENEFITS

- Ideal for cutting materials that conventional blades cannot cut
- High resistance to wear and abrasion
- Teeth specifically designed to bring oxygen into the cut to burn up the material

APPLICATIONS

- Steel-belted radial tires
- Cuts thin, ferrous sections up to 5/8" (16mm)
- Weldments, sheet metal, unconventional shapes
- Vertical machines with speeds up to 15,000 SFPM



Width x Thickness		Pitch/Rake	Material No.
Inches	mm		
1 x .035	25 x 0.90	8/S	91726
		10/S	91740

S = Straight (Zero) Rake
 Furnished in welded bands and 100' (30m) coils.
 Note: Special products on request.