

**BI-METAL WOODPECKER M42** band saw blades are manufactured from high speed steel M42 containing 8% cobalt. Specifically designed for all types of hard wood.

### FEATURES AND BENEFITS

- Electron beam welded bi-metal construction.
- Rockwell tooth hardness C67-69 ensures longer blade life.

### APPLICATIONS

- All types of hard wood and nail embedded wood.
- Plastic.
- Acrylic.
- Non-ferrous metals.



### TOOTH SHAPES



SKIP (S)

Zero rake, widely spaced teeth and shallow gullets for cutting large sections.



HOOK (H)

A tooth having a positive rake angle and wide gullet.



Width x Thickness		Tooth Pitch					
mm	inch	1.1	1.3	2	3	4	6
<b>Bi-Metal Woodpecker M42</b>							
6 x 0.65	1/4 x .025						BWP-S
10 x 0.65	3/8 x .025					BWP-H	
13 x 0.65	1/2 x .025					BWP-H	
19 x 0.90	3/4 x .035				BWP-H		
27 x 0.90	1 x .035			BWP-H			
34 x 0.90	1 1/4 x .035	BWP-H	BWP-H				
34 x 1.10	1 1/4 x .042	BWP-H	BWP-H				
41 x 1.30	1 1/2 x .050	BWP-H					
54 x 1.30	2 x .050	BWP-H					